

TECHNICAL SHEET

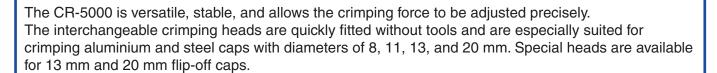


CR-5000
ELECTRIC CRIMPING STATION

#### CHARACTERISTICS & ADVANTAGES:

Our CR-5000 crimping station combines adjustable power with fast, reproducible crimping.

- Suitable for all models of closures on the market
- Ergonomic, compact, easy-to-use station
- Sturdy and reliable
- Laser vial presence detection
- Easy, effortless use
- High crimping capacity and rate thanks to use in concurrent operation time.
- Linear displacement of the crimping head
- Rotating table allowing production crimping in concurrent operation time
- Crimping force adjustable according to the combination of the type of seal and caps used
- Ideally suited for crimping aluminium and steel caps, as well as Flip-off caps
- Progressively-adjustable power according to the type of cap and hardness of the seals
- Fast, easy head and actuator changing
- Does not require the use of compressed air or charging of electrical batteries.
- Does not discharge air contaminated with traces of oils or fuels into the confined working area
- Electric actuator I high-precision control over crimping parameters (5 presets)
- LCD screen with total counter
- French manufacture



The force setting can be adjusted progressively according to the hardness of the seals and the type of caps used. The head height is adjustable according to the type of vial.

The CR-5000 is compatible with aluminium standard caps, safety caps used in Headspace, magnetic steel caps, and Flip-Off, Flip Tear Off, and Flip Tear Up caps.

The crimping force is much higher than using hand crimpers fitted with a battery (limited by its life or state of charge).

The crimping head is displaced using linear guidance.



DESCRIPTION	CAT. No.
Crimptronic CR-5000 electronic crimping station (Complete station less crimping head)	CR-5000

MOST POPULAR OPTIONS	CAT. No.
Two-position sliding guide mounted on ball screw	Option «D»
316 L stainless-steel case	Option «I»



Force adjustable according to the type of caps and seals



Easy to move



Requires only a simple 230 V / 50 Hz supply



Average rate 750 vials / hour



Crimping for all types and sizes of vials



Compact
Can be installed on table or lab
bench
H 60 cm × W 27 cm × D 33 cm



Allows crimping



French manufactured



Machine can be repaired for 10 years



Don't hesitate to contact us for further details



\* Note: Accessories I Safety covers for crimping/decapping heads.

Whether or not a cover is used does not affect the crimp quality but will allow you to use the unit in complete safety.

## THE CONDENSED

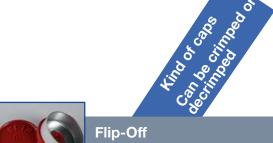








# CHOOSE THE HEAD ACCORDING THE CAPS



Flip-Off
Can be crimped or decrimped\*(1)



Equipped with a plastic cover that protrudes from the aluminum part



Ref. ending with -FLO
TS11FLO, TS20FLO, ...



Flip-Tear-Up
Can be crimped

Equipped with a plastic cover that protrudes from the aluminum part AND a tab

Ref. ending with -FTU

TS13FTU, TS20FTU, ...



Flush-Side
Can be crimped or decrimped\*(1)

Equipped with a plastic cover which is flush with the aluminum part

Ref. ending with -FS

TS13FS, TS20FS, ...



Central hole
Can be crimped or decrimped\*(1)

Ref. classic without termination

TS08, TS11, TS20, ...



Central tear-off lid

Can be crimped or decrimped\*(1)

Ref. classic without termination

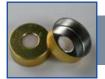
TS20, ...



Fully tearable

Can be crimped or decrimped\*(1)

Ref. classic without termination



Magnetic
Can be crimped or decrimped\*(1)

Ref. classic without termination

S11, TS20, ...



Bi-metal

Can be crimped or decrimped\*(1)

Ref. classic without termination



FEA Pump
Can be crimped

Ref. ending with -FEA

TS15FEA, TS16FEA, TS20FEA, ...

<sup>\* (1)</sup> The caps that can be decrimp are decrimped using heads whose reference does not have a specific termination. For example, to decrimp a Ø20mm flip-off caps, you must manually remove the plastic cover and then you can decrimp using a decrimping head (TDØ) (TD08, TD11, TD13, TD20, ...)

OPTIONS	PTIONS COMPATIBILITY					
OPTION	DESCRIPTION	CR-1000	CR-4000	CR-5000	CR-6000	
Option «A»	LCD display with 5 adjustable levels and total counter		X			
Option «C»	Electric cycle / total counter		X			SC-4000
Option «D»	Two-position sliding guide mounted on ball screw			X		
Option «I»	316 L stainless-steel case	X	X	X	X	SC-4000
Option «L»	Wide working area opening. Particularly suitable for using 50 and 100 ml vials, the area is protected by 3 IR sensors		X			SC-4000
Option «T»	Temperature probe		X	X		SC-4000
Option «USB»	"USB" Machine control by microprocessor, with USB link Force curves can be saved Configuration and saving of the various force levels according to the type of closure.  Statistics and monitoring of the number of crimping and decapping operations performed, the average force applied, usage time Any other functions can be produced upon request (Statistics, operation, display, etc.)		X			
Option «V»	Fan (recommended for intensive use)		X	X		SC-4000
CT-6000	Electrical transport, guidance, and positioning system for automatic cap fitting				X	
Option «R»	Networking using a server for statistical monitoring of manufacturing batches			CR-5000S	CR-6000	
Option «PCD»	Remote control			CR-5000S	CR-6000	RO-4000

TORQUING HEAD FOR SC-4000	CAT. No.
Torquing head for DIN 18 neck	TV18
Torquing head for DIN 20 neck	TV20
Torquing head for DIN 22 neck	TV22
Torquing head for DIN 24 neck	TV24

CRIMPING HEAD	CAT. No.	COVER*
Crimping head for 8 mm Ø caps	TS08	CAO08S
Crimping head for 11 mm Ø caps	TS11	CAO11S
Crimping head for 13 mm Ø caps	TS13	CAO13S
Crimping head for 13 mm Ø overflowing flip-off caps	TS13FLO	CAO13FLOS
Crimping head for 13 mm Ø flip-off with tongue caps	TS13FTU	CAO13FTUS
Crimping head for 13 mm Ø not-overflowing flip-off caps	TS13FS	CAO13FSS
Crimping head for 20 mm Ø caps	TS20	CAO20S
Crimping head for 20 mm Ø overflowing flip-off caps	TS20FLO	CAO20FLOS
Crimping head for 20 mm Ø flip-off with tongue caps	TS20FTU	CAO20FTUS
Crimping head for 20 mm Ø not-overflowing flip-off caps	TS20FS	CAO20FSS
Crimping head for 28 mm Ø caps	TS28	CAO28S
Crimping head for 32 mm Ø caps	TS32	CAO32S
Crimping head for 32 mm Ø overflowing flip-off caps	TS32FLO	CAO32FLOS
Crimping head for 32 mm Ø not-overflowing flip-off caps	TS32FS	CAO32FSS





Add «-l» after the reference of the standard cover to benefit from the stainless steel finish

<sup>\*</sup> **Note :** Accessories I Safety covers for crimping/decapping heads. Whether or not a cover is used does not affect the crimp quality but will allow you to use the unit in complete safety.

DECAPPING HEAD	CAT. No.	COVER*
Decapping head for crimp-top vials using an 8 mm Ø neck	CAO08D	
Decapping head for crimp-top vials using an 11 mm Ø neck	CAO11D	
Decapping head for crimp-top vials using an 13 mm Ø neck	CAO13D	
Decapping head for crimp-top vials using an 20 mm Ø neck	CAO20D	
HOLDING HEAD FOR CAPS   ROLLTRONIC RO-4000		CAT. NO.
HOLDING HEAD FOR CAPS I ROLLI RONIC RO-4000		CAL NO.
Holding head for 13 mm Ø caps	TM-RO-13	
Holding head for 13 mm Flip-Off Ø caps (overflowing)	TM-RO-13FLO	
Holding head for 13 mm Flip-Off Ø caps (not overflowing)	TM-RO-13FS	
Holding head for 13 mm Flip-Off Ø caps (flat surface)	TM-RO-13OVB	
Holding head for 20 mm Ø caps		TM-RO-20
Holding head for 20 mm Flip-Off Ø caps (overflowing)		TM-RO-20FLO
Holding head for 20 mm Flip-Off Ø caps (not overflowing)		TM-RO-20FS
Holding head for XXØ caps  Manufactured on request (Ø & specificity of the caps)	TM-RO- <u>XX</u>	
PRECISION ADAPTOR FOR VIALS   ROLLTRONIC RO-4000		CAT. NO.
Precision stainless-steel adaptor for XXØ vials  Manufactured on request (Ø & Height of the vials)		AD-RO- <u>XX</u>

Manufactured on request (Ø & Height of the vials)



## Burn both sides of your security cover with the <u>text of your choice</u>!

### example:



#### INTRODUCTION TO CRIMPING

#### The quality of your crimping varies depending on several criteria:

- the height of the vial neck
- the type of neck (DIN or HS)
- seal thickness (from 0.25 mm to 3.25 mm)
  - height of the cap
  - the force applied

#### Poor crimping can be indicated by:

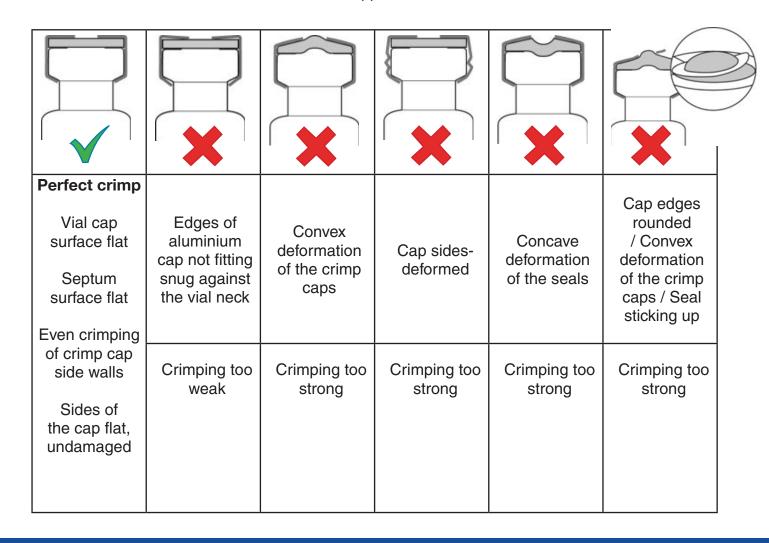
- a bulging cap and a deformed seal preventing proper sampling
- a cap that turns on the vial; it is not perfectly pressed down onto the vial and the crimp is not hermetically sealed

For Headspace analyses in particular, vial sealing affects the reproducibility of the result. Certain autosamplers like the CTC use magnetic caps that require perfectly flat crimping, to allow the vial to be transported using a magnet.

#### PRACTICAL TIPS:

It is easy to recognize a non-compliant crimp from the following points:

- the crimp cap appears convex
- the side of the cap is deformed
  - the seal appears concave



#### **DON'T HESITATE TO CONTACT US:**

Monday to Friday 09:00 am - 12:00 am 02:00 pm - 06:00 pm

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